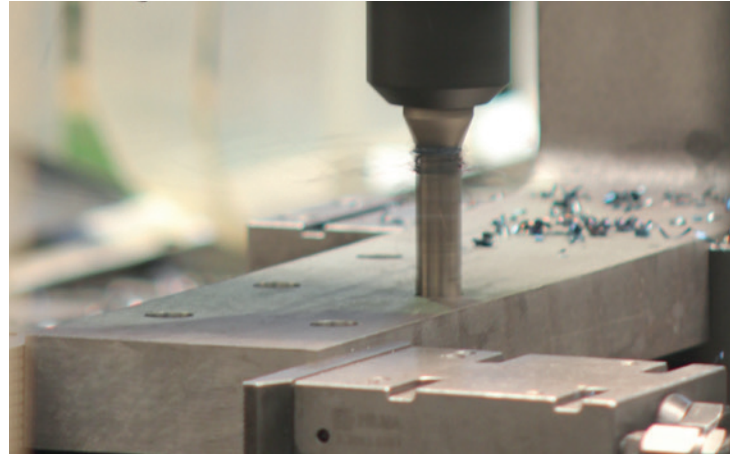


## Subsequent modifications of forks

### **FORKS ARE SAFETY PARTS!**

Improper modifications may cause serious damages. The manufacturer's liability is excluded for any subsequent modifications to the fork - and transferred to the dealer resp. the company where the modification was carried out.



### **WELDING**

Weldings are only allowed by the manufacturer resp. approved welders:

- ▶ Welders need to be qualified according to DIN EN 9606-1.
- ▶ Weldseam needs to be released for dynamic loads.
- ▶ Pre-heating of fork is absolutely necessary (VQ32+ = 750° F).
- ▶ No weldseams transverse to the fork, especially not on the „tensile-loaded side“.

### **SUBSEQUENT DRILLINGS**

Subsequent drillings may significantly reduce the rated capacity and finally lead to a failure of the fork!

Generally, subsequent drillings are only allowed in specific areas of a fork and after explicit approval of the manufacturer.

We kindly check your application or submit a quotation for drilling the forks.

The illustrations only represent the basic principles and do not constitute a contractual entitlement. Technical information will not be updated automatically.